Date: Tuesday, 4/18/2006 10:07:02 AM
User: Kim Johnston

Split
88 06/10/26

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET ASSEMBLY
Job Number	: 26690		
Estimate Number	: 10420		
P.O. Number	: N/A	Part Number	: D3303043
This Issue	: 4/18/2006 S.O. No. : N/A	Drawing Number	: D3303 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 24712	Material	: N/A
Written By	: KA-06.04.18	Due Date	: 5/20/2006 Qty: 8 Um: Each
Checked & Approved By	:		
Comment	: Est: A 04.08.07 New Issue KJ/JLM		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	D33031	Plate

Comment: Qty.:   1.0000 Each(s)/Unit   Total :   7.0000 Each(s)
PLATE
Pick:

Qty	Part Number	Description	Batch
1	D3303-1	Plate	B26691

Seq. #:	Machine Or Operation:	Description :
2.0	D33033	Bracket

Comment: Qty.:   1.0000 Each(s)/Unit   Total :   7.0000 Each(s)
BRACKET
Pick:

Qty	Part Number	Description	Batch
1	D3303-3	Bracket	B26692

Seq. #:	Machine Or Operation:	Description :
3.0	MS20426AD33	Rivet

Comment: Qty.:   8.0000 Each(s)/Unit   Total :   56.0000 Each(s)
RIVET
Pick:

Qty	Part Number	Description	Batch
8	MS20426AD3-3	Rivet	M 7681

Seq. #:	Machine Or Operation:	Description :
4.0	MS20470AD44	Rivet, Universal Head

Comment: Qty.:   16.0000 Each(s)/Unit   Total :   112.0000 Each(s)
Rivet, Universal Head
Pick:

Qty	Part Number	Description	Batch

Form: rprocess

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** BRACKET ASSEMBLY

Job Number: 26690 **Part Number:** D3303043

Job Number: |||||||||||||||||

Seq. #:	Machine Or Operation:		Description :
	16 MS20470AD4-4	Rivet	M18729
5.0	MS21075L3 |||||||||||	Nutplate ||||||||||

Comment: Qty.: 4.0000 Each(s)/Unit Total : 28.0000 Each(s)
Nutplate
Pick:

Qty	Part Number	Description	Batch M18534
4	MS21075L3	Nut Plate	~~M19729~~

6.0	SMALL FAB 1 |||||||||||	SMALL & MEDIUM FAB RESOURCE 1 ||||||||||

Comment: SMALL & MEDIUM FAB RESOURCE 1
1- Assemble as per Dwg D3303
2- Identify as D3303-043   EAD   06:10:26   8

7.0	QC5 |||||||||||	INSPECT WORK TO CURRENT STEP ||||||||||

Comment: INSPECT WORK TO CURRENT STEP   SD   06/10/26

8.0	POWDER COATING |||||||||||	POWDER COATING M19720 ||||||||||

Comment: POWDER COATING
Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3
****MASK THREADS PRIOR TO PAINT****   06/10/26 x8

9.0	QC3 |||||||||||	INSPECT POWDER COAT/CHEMICAL CONVERSION ||||||||||

Comment: INSPECT POWDER COAT   FC   06 10 26   ①

10.0	PACKAGING 1 |||||||||||	PACKAGING RESOURCE #1 ||||||||||

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST422   PB 06/10/30   ①

11.0	DC |||||||||||	DOCUMENT CONTROL ||||||||||

Comment: DOCUMENT CONTROL
Inspection Level 21   06/10/31   ①

Job Completion ||||||||||||||||| 4. 06.10.31

Form: rprocess